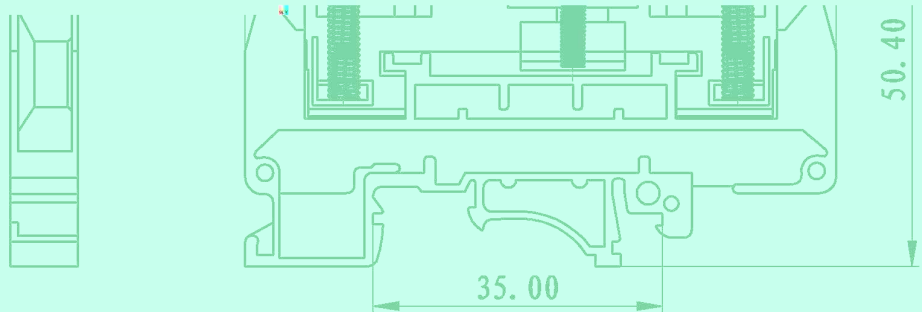


REVISION RECORD			
REV.	CONTENT	MOD.	DATE
△	初版发行		



技术要求:  
切齿、切花



子线截面: 6mm<sup>2</sup>

6	URTK/S—下滑块	6067B00030V	1	黄铜	镀镍
5	URTK/S—上滑块	6067B00020V	1	黄铜	镀镍
4	URTK/S—螺丝	SSMG400020V	2	碳钢	镀锌

TOLERANCE EXCEPT AS NOTED

公差等级	0.1	0.2	0.5	1	2	5	10	20	50	100	200	500	1000
IT01	±0.005	±0.006	±0.008	±0.010	±0.015	±0.020	±0.030	±0.040	±0.060	±0.090	±0.150	±0.250	±0.400
IT02	±0.006	±0.008	±0.010	±0.012	±0.018	±0.025	±0.035	±0.050	±0.075	±0.120	±0.200	±0.320	±0.500
IT03	±0.007	±0.010	±0.012	±0.015	±0.022	±0.030	±0.045	±0.065	±0.100	±0.160	±0.250	±0.400	±0.630
IT04	±0.009	±0.012	±0.015	±0.018	±0.028	±0.038	±0.055	±0.080	±0.120	±0.190	±0.300	±0.480	±0.750
IT05	±0.012	±0.016	±0.020	±0.025	±0.040	±0.055	±0.080	±0.110	±0.160	±0.250	±0.400	±0.630	±1.000
IT06	±0.016	±0.021	±0.026	±0.032	±0.050	±0.070	±0.100	±0.140	±0.200	±0.320	±0.500	±0.800	±1.250
IT07	±0.021	±0.028	±0.035	±0.042	±0.065	±0.090	±0.130	±0.180	±0.250	±0.400	±0.630	±1.000	±1.600
IT08	±0.028	±0.036	±0.045	±0.054	±0.085	±0.115	±0.160	±0.220	±0.300	±0.480	±0.750	±1.120	±1.800
IT09	±0.036	±0.046	±0.058	±0.070	±0.110	±0.150	±0.210	±0.280	±0.380	±0.600	±0.900	±1.400	±2.200
IT10	±0.046	±0.060	±0.075	±0.090	±0.140	±0.190	±0.260	±0.350	±0.480	±0.750	±1.100	±1.600	±2.500
IT11	±0.060	±0.078	±0.098	±0.118	±0.180	±0.240	±0.330	±0.450	±0.600	±0.900	±1.400	±2.000	±3.150
IT12	±0.080	±0.105	±0.130	±0.155	±0.230	±0.310	±0.420	±0.560	±0.750	±1.100	±1.600	±2.500	±4.000
IT13	±0.105	±0.135	±0.170	±0.205	±0.300	±0.400	±0.530	±0.700	±0.950	±1.400	±2.000	±3.150	±5.000
IT14	±0.135	±0.175	±0.220	±0.265	±0.380	±0.500	±0.660	±0.880	±1.200	±1.800	±2.500	±4.000	±6.300
IT15	±0.175	±0.225	±0.280	±0.340	±0.480	±0.630	±0.830	±1.100	±1.500	±2.200	±3.150	±5.000	±7.900
IT16	±0.225	±0.290	±0.360	±0.435	±0.600	±0.780	±1.050	±1.400	±1.900	±2.800	±4.000	±6.300	±10.000
IT17	±0.290	±0.375	±0.460	±0.555	±0.750	±0.980	±1.300	±1.700	±2.300	±3.400	±4.800	±7.100	±11.200
IT18	±0.375	±0.480	±0.580	±0.690	±0.950	±1.250	±1.650	±2.200	±2.900	±4.200	±5.800	±8.500	±13.000
IT19	±0.480	±0.615	±0.740	±0.885	±1.200	±1.550	±2.050	±2.700	±3.600	±5.200	±7.100	±10.500	±16.000
IT20	±0.615	±0.780	±0.940	±1.115	±1.500	±1.950	±2.600	±3.400	±4.500	±6.500	±9.000	±13.000	±20.000